

ENERGY SAVINGS - SUSTAINABILITY - RECYCLING





FOCUS ON

GLOBAL ISSUES

Carbon footprint | Waste Consumption reduction



REP **SUSTAINABILITY SOLUTIONS**

Energy-efficient production Recycling | Retrofit





PROMISES, COMMITMENTS & ACTION PLAN

The REP roadmap Commitment charter



Focus on innovation, quality and sustainability

Like any business, individual, or community, REP is faced with the challenges of today and tomorrow's society. Therefore, it must **develop its activities for a better future**.

Many issues are at stake: environmental challenges, such as protecting our resources, adapting to climate change, improving energy efficiency, and promoting a circular economy; social challenges, ensuring workers' rights, good working conditions, and ethical practices with stakeholders.

To address the growing needs of its clients and the regulatory obligations across different countries, REP will focus its efforts on developing its emerging newgeneration vertical presses. In the coming years, efforts will also be channeled towards promoting a new range of horizontal presses, alongside the development of industrialization processes for elastomer regeneration solutions (material recycling).

The investments made must reflect REP's ongoing commitment to innovation and quality, ensuring the delivery of tailored solutions that effectively meet our customers' needs.

Quality of Work Life (QWL) is a crucial driver of collective success; it also fosters a sense of belonging within the REP group.

Conscious of the challenges inherent in its activities and products, REP must **continue to integrate sustainable practices** into its design, procurement, and manufacturing processes, with a particular focus on reducing the carbon footprint of machines throughout their life cycle. Therefore, these commitments should bolster REP's standing as a responsible company, aligned with regulatory requirements, societal challenges, and customers' rising expectations.



Explore in this issue of REP News the variety of initiatives taken or planned by the group to **meet customer expectations** and **address Corporate Social Responsability** (CSR) **challenges**.

CSR BADGES

To make it easier for you to understand the **benefits** of each of our solutions, you will find one of the following **CSR badges** on each page.

Associated with one of the 3 CSR pillars, these badges will enable you to understand how we can help you achieve your objectives!



Hervé REVEL CEO REP international

REP NEWS No.14

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CODEDEDEDES NEWS - INNOVATIONS - BONUSES

PAGES 4 - 5

FOCUS ON GLOBAL ISSUES



- Environmental footprint
- Energy transition and efficiency
- Production: Lean & circular
- Opportunity analysis

PAGES 6-7

OUR COMMITMENTS AND CSR ROADMAP



- Energy performance
- Eco-design
- Relations and suppliers



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OUR SOLUTIONS AND YOUR BENEFITS

- PAGE 8 MORE PRODUCTION, LESS WASTE New CMX with CRB
- PAGES 9 11 A SUSTAINABLE WORKSHOP
 - Develop your process
 - Reduce and recycle your waste
- PAGE 12

THE POWER OF HYBRID

PAGE 13

LONGEVITY & RETROFITTING

PAGE 14

INSTANT MEASUREMENT Monitored and controlled consumption

PAGE 15 TRAINING = EFFICIENCY



ENVIRONMENTAL PILLAR

 Reducing and controlling the carbon footprint and greenhouse gas emissions from activities,

- Minimizing the company's waste production,
- Promoting a circular economy approach,

• Educating and raising awareness among employees about environmental issues, and promote recycling habits

• Transitioning towards renewable energies and responsibly using natural resources,

• Establishing partnerships with responsible suppliers and subcontractors committed to the approach.



ECONOMIC PILLAR

- Encouraging the use of local suppliers and producers,
- Ensuring consistent service quality,
- Applying fair pricing,

• Respecting timely payment of invoices within legal deadlines,

• Ensuring transparency with investors.



SOCIAL PILLAR

- Fostering quality of life at work and well-being,
- Creating equal opportunities and encouraging diversity in teams,
- Enabling ethical and fair collaboration between all,
- Promoting hygiene, health and safety at the workplace,

• Promoting training, education and development.

GLOBAL CHALLENGES



Join us in exploring the global challenges of Corporate Social Responsibility and the crucial role of industry in achieving these objectives. Together, let us tackle the critical challenges of climate change, energy transition, waste management, and resource consumption.

potential

Let us tackle these challenges to build a sustainable future!

WHAT BENEFITS FOR YOU? Improving your carbon footprint

• Reducing operating costs

to sustainability.

equipment.

stakeholder.

the same vision.

Reinforcing your credibility and commitment

Optimizing the use of resources and improving

production profitability with innovative

Enhance your reputation as a responsible

candidates, clients, and partners who share

new

• Positive impact on your brand image

Attract

MINIMIZING YOUR ENVIRONMENTAL FOOTPRINT



WHY?

- Responsibility towards the planet, preserving and limiting negative impacts
- Meeting stakeholder expectations
- Anticipating regulations and risks

MOVE TOWARDS TRANSITION AND ENERGY EFFICIENCY



• Less operating costs

Optimize the use of energy resources and make significant savings on energy bills and production costs.

• Open up potential new markets

New opportunities to develop innovative products and services, such as those associated with vehicle electrification.

Innovations and differentiation

Stay motivated and competitive in the face of long-term competition.

HOW? **OUR SOLUTIONS:**



Investing in recycled materials REP news Page 11

Optimizing your process Technical information Page 9

Banking on longevity and retrofitting Presentation on Page 13



HOW? **OUR SOLUTIONS:**

Reduce your production waste Articles Pages 9 and 10

Transition to hybrid Presentations Pages 9 and 12

WHY?

- Enhance your market competitiveness
- Preserve natural resources
- Anticipate future regulations
- Mitigate the risks associated with energy price volatility

TRANSFORMING PRODUCTION: LEAN & CIRCULAR PRODUCTION



WHY?

- To reduce the company's waste production
- To promote the exchange of ideas
- To create green jobs / promote involvement

WHAT BENEFITS FOR YOU?

Increased process efficiency

Optimum operational processes (by eliminating non-essential activities), better quality of products and services.

• Less management costs

Embracing a circular model reduces waste disposal, storage, and procurement expenses.

• Better satisfaction and loyalty

Addressing customers' increasing expectations regarding sustainability.

testimonial from THE CONTINUOUS IMPROVEMENT TEAM

The current Lean approach at REP consists in gradually establishing new standards and rituals, and conducting targeted workshops, all with a view to ensuring customer satisfaction and enhancing employee wellbeing. This hands-on approach is geared towards resolving everyday problems and requires the active participation of all team members. We always start by identifying "irritating" issues, followed by thorough research and root cause analysis to resolve them and perform at our best.

HOW? OUR SOLUTIONS:

Adopting recycling habits Technical information Page 11

Opting for compact and multi-functional solutions Presentations Pages 8 and 9



IDENTIFY AND ANALYZE OPPORTUNITIES



WHY?

- To analyze and understand the current situation in order to better manage and develop it
- To anticipate market trends
- To encourage continuous innovation

WHAT BENEFITS FOR YOU?

Information accessibility

Analyze and understand production data in order to identify possible pivotal changes.

Risk reduction

Identify risks at an early stage and thus implement preventive measures and reduce their future impact.

Improving resilience

Seize opportunities by adopting a proactive and flexible approach, continuously evolving to ensure sustainability.

HOW? **OUR SOLUTIONS:**



Monitor and analyze in real time Explanations Page 14

Modernizing your workshop Demonstration on Page 13

Maintain skills and quality Description on Page 15

WOULD YOU LIKE TO DISCUSS OTHER ISSUES? TALK TO ONE OF OUR TEAMS WHO ARE EXPERTS IN THEIR FIELD



MONITORING, AND TROUBLESHOOTING? Our Aftersales team is

here to assist you.



STUDIES, ANALYSIS, AND OPTIMIZATION?

Our **Process** Development and Applications Service is here to listen to you.



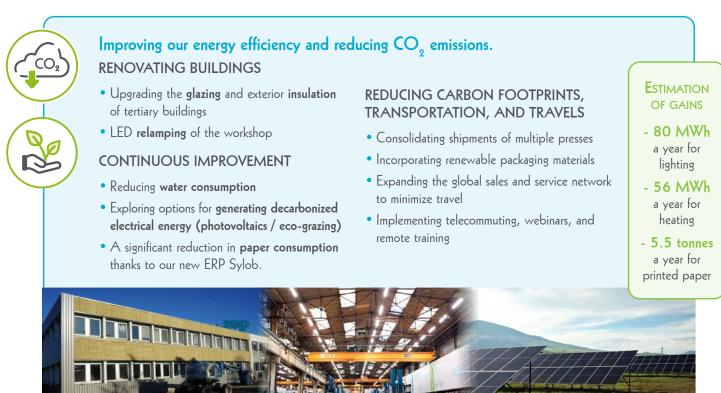
PROJECTS, OFFERS, AND **ORGANIZATION?**

Our expansive sales team is here to serve you globally.

OUR COMMITMENTS IN TERMS OF CSR

Today, sustainability, also called Corporate Social Responsibility (**CSR**) is a major concern for businesses. Indeed, the global climate crisis calls for swift and concrete actions with positive and effective environmental, social and economic impacts.

A ROADMAP WITH MULTIPLE COMMITMENTS



Developing Eco-Design

- Sustaining the durability of REP machines (+ 40 years / retrofitting)
- Reducing the machines' energy consumption
- G11 and (Re)Design to Cost (Material reassessment + Process optimization)



REP News

Transparency in our relations with our partners

Writing an anti-corruption guide for our teams and partners.





Collaborating with our suppliers IMPLEMENTING AN ETHICAL CHARTER

- Strengthening the commitment to transparency and accountability for all
- Questioning and applying REACH regulations

PROMOTING LOCAL SOURCING

- Purchasing components and raw materials from within Europe
- Local sourcing strategy that involves nearly 90% of French suppliers.



Providing sustainable solutions for our customers

ENERGY EFFICIENCY SOLUTIONS

- Developing advanced technologies to save energy, space and costs
- Integrating Servo Dive & Drive (SDD) or Servo Motor Pump (SMP) to optimize machine energy consumption

DEVELOPING THE CIRCULAR ECONOMY

Rubber recycling solution that regenerates material waste by reintegrating it into the formulation as active ingredients.

ESTIMATION OF GAINS

≈ 30% energy reduction with SDD or SMP options

Up to 40%

incorporation of recycled content into production



TO FIND OUT MORE

You can find more in-depth information and detailed articles in the dedicated sustainability section of our website.



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The importance of ISO 14001 certification for our customers and us

We have chosen to embark on the ISO 14001 certification process because it underscores our commitment to responsibility and our desire to actively contribute to compliance with current environmental laws and regulations.

The ISO 14001 certification will enable us to reinforce our practices and ensure that our activities meet the highest sustainability standards.

This certification will also help us identify, measure, and reduce our environmental impacts. By analyzing our production processes and implementing continuous improvement measures, we can **minimize our carbon footprint**, reduce our **energy and water consumption**, and optimize our **waste management**. Thanks to this proactive approach, we will not only preserve the environment but also make significant long-term savings by reducing our operational costs.

Certification is a genuine opportunity for our company to adopt a responsible approach through continuous improvement, reduce our environmental impacts, and meet stakeholder expectations.

We are eager to share with our customers the results of this

responsible initiative and to work together towards a more sustainable future!



Our investment journey began with the issuing of the CSR commitment charter attestation by the UIMM in November 2022.



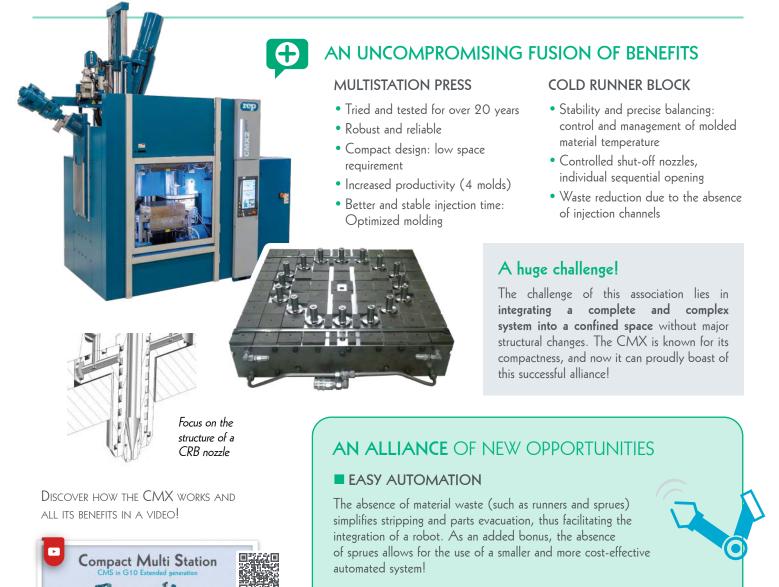


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MORE PRODUCTION, LESS WASTE

CMX equipped with a CRB

In its continuous quest for innovation and more efficient solutions for its customers, REP combines two of its flagship technologies! A groundbreaking alliance addressing major challenges through the integration of a multistation CMX machine and a Cold Runner Block. The result: Significantly higher production capacity and less waste.



ENHANCED PRODUCTIVITY FOR ALL

This combination achieves an excellent power-to-surface ratio. This means more precise molding, even for the most demanding and complex applications! Conceand find out more of

MX2

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SAVING AND MAKING **PRODUCTION SUSTAINABLE**



Nothing beats eliminating a problem before it even exists! To address waste generation (such as material scraps, sprue, runners), volatile energy loss, and excessive consumption during production, REP offers a range of alternative solutions that optimize sustainable production.

MOVING THE PROCESS FORWARD

ELECTRO-HYDRAULIC ECO-MANAGEMENT SOLUTION

Integrating a Servomotor-pump (from V710) or Servo Dive & Drive (up to V510) for significant savings.

Solutions based on a servomotor (electrohydraulic) and an optimized fixed displacement pump for variable speed.

Low-energy consumption

High responsiveness and optimized consumption. Natural cooling of the pump. Ultra-compact monobloc solution.

• Easy maintenance & reliability

Simple mechanism with few moving parts. No need for reservoir drainage. Better suction.

On this cycle, with 04:46min idle time, the energy efficiency yields 428.8kW

CASE STUDY - S510 Y50 Electricity consumption cycle

The distinguishing feature of this solution is its consistent power consumption of 100W during cycle downtime.

Closing,

clamping,

and injection

Waiting

time

10

5

Caption:

per cycle, achieving an JERALL REDUCTION optimization of 94% in Graph of power consumption for one cycle of electricity consumption -31% a machine (300 t), with (=) and without (=) during idle periods. energy Servomotor SDD. savings Power (kW) With rvo Dive A standard pump & Drive \approx 1,7 kW \approx 0,1 kW 02:00 03:00 04:00 05:00 06:00 07:00 01:00 Min. cycle time

Lamination and other

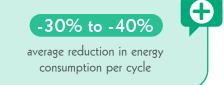
movements

Servin & Drive

In 25 years, the energy consumption of REP presses has fallen by 82%.

BENEFITS IN FIGURES

Depending on the installation and development environment of the solution, we get:



MEASURE YOUR ENERGY CONSUMPTION IN REAL TIME

Software from the REP Pack 4.0 enabling real-time evaluation and analysis of press consumption.

_{REP} Watt<mark>M</mark>eter

To find out more: Article Page 14

Opening

SAVE TIME AND ACHIEVE BETTER QUALITY **BENEFITS IN FIGURES MULTI-ACTION TECHNOLOGY** These technologies offer great boC potential, notably: In the injection unit 2 MODULES, 1 SOLUTION Homogenization of thermal distribution in Up to 60% the rubber flow, with the center of the piece reduction being warmer. Ð in cure time In the mold 40% Rebalancing the average total filling between energy savings the cavities with mixture TempInverte at the same VIDEO OF THE OPERATION IN DETAIL! temperature. The coldest cavity Beaumont is heated. Beaumont TO FIND OUT MORE Sharing knowledge and know-how, our partners for these projects: i fe E.

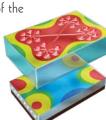
REDUCE WASTE (ENERGY AND MATERIALS)

ACHIEVE A HOMOGENEOUS THERMAL DISTRIBUTION

ISOTHERMOULD®

Compensating for heat losses between the center and the edges of the

mold with optimized thermal distribution and balancing on the heating plates.



BENEFITS IN FIGURES

of energy savings achieved through the insulation of the injection unit

-16%

energy loss thanks to improved traverse insulation

19% to 39%

average savings thanks to reinforced mold insulation



of thermal dispersions with Isothermould® technology

PREVENT ENERGY LOSSES FROM THE HEATING ELEMENTS.

Protect the injection core

Isolate the heating elements from the injection unit (extruder and injection) to reduce consumption, maintain temperature stability, while maintaining the same excellent level of performance.



Control the insulation of moving components

Better insulation (20 mm strips) between upper traverse rail and heating plate.

Strategic mold insulation

One of the most significant factors identified is the mold area, as its heating alone **accounts** for nearly 50% of the machine's energy consumption.

Install either **blankets** or **insulating blocks** to significantly reduce losses and waste of energy released by this area.

Example of an insulating blanket



Alone we go faster, together we go further!

Example of combined integration of a Servo Drive & Drive with Turbocure technology and insulation of the heating elements.

Results: Productivity increased by +100% and Energy cost per part produced reduced by -75%.

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RECYCLE YOUR WASTE

GENERATION

aving

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Nep.

CO

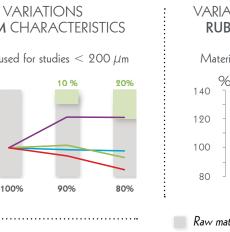


COST REDUCTION

- No more logistical costs associated with removing production waste
- Less material costs (lower cost per kg)
- In-house management of production cycle

IMPACT ON THE MECHANICAL PROPERTIES

process



A PATENTED AND **PROVEN PROCESS**

UNIVERSAL RECYCLING

rubber (except silicone)

without chemical additives

the formulation blend

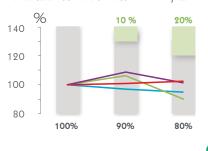
• Preserves the characteristics of

• Thermo-mechanical

• Applicable to all types of

VARIATIONS IN AEM CHARACTERISTICS

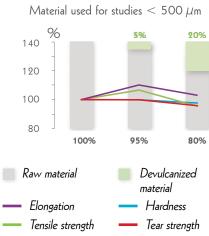
Material used for studies < 500 μ m



VIDEO EXPLAINING HOW IT WORKS!



VARIATIONS IN THE NATURAL **RUBBER** CHARACTERISTICS



SOME FIGURES

The benefits and potential of this solution are immediately validated by the following data:



into the original formula

-20%

average reduction in production waste

13,360 kt

of rubber produced per year worldwide

A

Rodrigo DIAZ **R&D** Process and Application Engineer



one and find out more of

IN FKM CHARACTERISTICS Material used for studies < 200 μ m 140 120 100

FREE ESTIMATE

BEFORE

To best measure your future added value, we have created a template to estimate your economic and ecological gains (CO₂emissions). You only need to provide us with the following data to start a project together!

For every kilo

of recycled rubber, we

avoid the emission of

-4.5 kg of CO_2

- Formulation(s) of material to be recycled
- Quantity to be recycled per year
- Average price of each formulation
- Location country
- The equipment's potential working hours/days.

Regeneration Expert

PRODUCE AND SAVE ON YOUR CONSUMPTION

CSR B40 CF

One of the most universal and impactful challenges in these times of inflation is how to control and reduce our energy consumption costs. Thanks to a range of presses that combine hybrid operation and electrically controlled movements, REP has opened up the market for economical horizontal injection machines. Increased productivity, optimized compactness and sustainable production!



SUSTAINABLE PRODUCTION

- No water consumption thanks to air cooling
- Minimum risk of **contamination**: oilfree molding area
- Process optimization for 14% waste reduction (reduced flashes and waste)
- Overall reduction in the volume of oil (smaller and closed circuit)
- Extended maintenance intervals and lifespan.

THEY TALK ABOUT IT EVEN BETTER THAN WE DO!

%

$\mathsf{Excerpt}$ from the Success Story of our customer SHS Italia.

WHAT ADVANTAGES CAN WE ATTRIBUTE TO THIS SPECIFIC MODEL?

SHS)

If we were to group them into 4 main points, we would say: compact **dimensions**, controlled **energy usage**, **remote maintenance**, and **precision**.

WHAT REAL ADVANTAGES HAVE BEEN IDENTIFIED ON THESE MACHINES IN TERMS OF PRODUCTIVITY?

The possibility to have a **fully customizable automatic molding cycle**, offering precise control over both duration and repeatability aspects.



rep

Thanks to the reduction in manual operations, operators can focus on value-added activities.

Mr. Giuseppe NATOLI Managing Director To be continued ...

Full testimonial available on our website!

The small change that makes a big difference!

The special feature of this configuration is the **hydraulic accumulator**.

As part of the High Performance Pack option, it enables you to:

- Convert strategic movements into very fast electrical movements
- Use a smaller, more economical and quieter motor.

DISCOVER ITS VARIOUS ADVANTAGES ON VIDEO!

- 50%





REP News

OUR RETROFIT OFFER

INVEST IN A SECOND LIFE

The lifespan and repairability indices of the equipment around us are often critical factors that influence investment decisions. Although REP machines boast a lengthy lifespan of 30 to 40 years, the obsolescence of certain components raises some questions about their end-of-life. In some instances, Retrofitting is the most effective solution for minimizing investment and waste while modernizing installations. Breathing new life to enhance both ergonomics and performance!

COMFORT AND QWL (QUALITY OF WORK LIFE)

USER-FRIENDLY EQUIPMENT

- Modernization of the features through the integration of contemporary standards such as time management, backups, accessibility, comfort, etc.
- The right time to reconsider integrating new options (energy savings, process evolution, etc.).

IMPROVED PERFORMANCE

- Enhanced performance (reliability, availability, maintainability, precision)
- Access to features offered by 4.0 connectivity
- Troubleshooting tools from the HMI

WASTE AND SUSTAINABILITY

MITIGATE OBSOLESCENCE

• Anticipate to avoid breakdowns and potential production stoppages caused by aging electrical components

CIRCULAR ECONOMY APPROACH

- Repackage with reduced investment
- Recover and recycle replaced components for waste recovery.



+

with the signing of a **Preventive** Maintenance Agreement.

Secure additional support and maintain the quality of your services.

INSIGHTS AND FEEDBACKS FROM THE FIELD

Feedback from our customer Dervasil - France

For our customer, a supplier of equipment (such as surge protectors) for the energy industry, its project started after its G7 range was analyzed by the Computerized Maintenance Management System.

This study revealed two issues:

- An increase in machine stoppages, leading to a fall in production and profitability
- An escalation of maintenance costs

After a few technician interventions, REP identified and highlighted the impending obsolescence of electronic boards and proposed to rebuild the electrical cabinets.

The client opted for this alternative and approved the retrofitting of 2 G7 machines, together with the opportunity to integrate them into the 4.0 system alongside their other 3 G9 presses.

Results after these 2 operational retrofits:

 Customized corrections and adjustments applied to needs and configuration

- Optimized activity with considerable production time savings
- 4.0 monitoring and management now possible
- Operators and setters delighted to benefit from "new" modern functional tools.



Mr. Mohammed DZIRI

Production Manager



Example of a

retrofitted G7

rep

Retrofit

machine.

MONITOR AND CONTROL YOUR CONSUMPTION

ntly

 $\mathbf{\Omega}$

Optimizing the use of modern technologies is crucial for enhancing productivity. For several years, REP has been consistently developing its connected features to integrate new technologies at the heart of industrial processes. Using tools that offer a blend of flexibility, precision, responsiveness, and efficiency facilitates production control.

CONNECTED PREDICTIVE

ANTICIPATION

Wear detection

Study and decrypt recovered data

PREVENTION & ANALYSIS

and

Monitoring the internal

prevent

over-

parameters of the press

MAINTENANCE

REP Predict

• Avoid

consumption

A GREENER PRODUCTION THANKS TO 4.0 MONITORING

Production Workshop 4.0



14 SMART MODULES

- Real-time supervision
- Modeling production costs and calculating the cost price
- Notifications for optimized responsiveness

PRECISE ANALYSES WITH ACCESSIBLE DATA



INSTANTANEOUS CONSUMPTION MEASUREMENT

 Recording and calculating energy used by cycle, room, hour, day or production.

 Allows adjusting and enhancing energy efficiency

PERMANENTLY GUARANTEED PRODUCTION STABILITY



Traceability: monitoring set values, measured values and supervising the process conformity.

•

Your production line at your fingertips

Explore the full range of software and applications offered in REP Pack 4.0: 14 modules, all designed to support you in your daily operations!

INTRODUCTION TO 4.0 SUPERVISION

Customer feedback Sicame group - France

For this customer, which has been using Suite 4.0 for 2 years, there were two major challenges:

- Integrating a supervisory system into a workshop never before equipped.
- Connecting and integrating communication among 6 presses of different generations and configurations (4 G9, one G4 with G9 PLC, and one G7 soon to be retrofitted to G10).

This integration had two main objectives for the production of high-voltage electrical insulation parts:

Understanding the quality problems associated with the dielectric properties of parts

- Controlled tolerance setting for key strategic parameters
- Real-time monitoring of alerts on TV
- Centralizing recipe formulas

Enhancing Overall Equipment Effectiveness by monitoring the aging of production resources and establishing investment priorities accordingly

• Analyzing the cycle time

sicame

• Training operators on the "Press Utilization Rate" function.

Mr. Laurent SÉRÉZAT

Industrialization Project Manager

TRAINING FOR MORE EFFICIENCY



Since a poorly trained or untrained customer will be less satisfied or will more frequently call the aftersales service, REP encourages its customers to train their teams. This objective directly aligns with one of the key social pillars: offering skilled and skill-enhancing training.

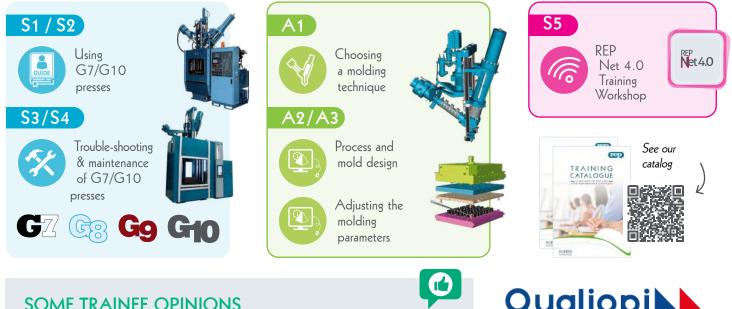
A COMPREHENSIVE RANGE OF TRAINING SESSIONS

Provided by the Aftersales Service and the Process Development Department, these training sessions are designed for operators, setters, maintenance technicians, mold designers, drafting engineers, and methods managers.

PRESS OPERATION AND MAINTENANCE TRAINING COURSES

TRAINING COURSES ON PERFORMANCE OPTIMIZATION

WORKSHOP SUPERVISION



SOME TRAINEE OPINIONS

"It is truly beneficial to be trained on functional machines we have in our workshop."

"The trainers are right at the heart of the business, highly pedagogical with very clear explanations and exceptionally well-crafted training materials."

"We have possibility to practice and test in real life what we have learned in theory." A real advantage to make the training even more concrete."

"The training sessions are designed to accommodate participants of all levels, including novices like myself. This training has allowed me to learn many new concepts and gain a much better understanding of how a press works."

"The training sessions are tailored to all skill

levels and are highly beneficial for both skill enhancement and optimization."





Quality certification has been awarded for the following categories of activities: Training courses.

To find out more! Find all the programs, objectives, and registration details in the training section of our website.



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RUBBER IN MOTION

